Heidrive

An Allient Company



Servo Drives AC / DC

HeiControl

Introduction

HCB Servo Drive



The compact single-axis servo drives of the HCB series are true all-rounders in drive technology. They combine maximum power density with extensive motion control functions.

HCL Low Voltage Servo Drive



In addition to the integrated controllers, the HCL servo controller series can be perfectly combined with our 24 V and 48 V motors of the HMD Next Generation series.

With a maximum current of up to 225 A peak, the controllers, in combination with our HMD servomotors, offer an ideal solution for demanding tasks.

Content

Order Code	Page
HCB Servo Drive	4
HCL Low Voltage Servo Drive	5

HCB Servo Drive

Introduction	6
Approvals	8
Connections & Cable	9
Specifications Single-phase	10
Specifications Three-phase	12

HCL Low Voltage Servo Drive

Introduction	14
Hardware Equipment	16
Cable	17
Specifications HCL 60 C	18
Specifications HCL 120 C / HCL 120 E	20
Specifications HCL 225 CS	22
Specifications HCL 225 C / 225 E	24

Order Code

HCB Servo Drive

HCB 2/6-1

Rated output current / max. output current

single-phase	2 A_{rms} / 6 A_{rms}	→	2/6
	4 A_{rms} / 12 A_{rms}	→	4/12
	8 A_{rms} / 24 A_{rms}	→	8/24
three-phasig			
	4 A_{rms} / 12 A_{rms}	→	4/12
	8 A_{rms} / 24 A_{rms}	→	8/24
	12 A_{rms} / 30 A_{rms}	→	12/30
	20 A_{rms} / 50 A_{rms}	→	20/50
	40 A_{rms} / 100 A_{rms}	→	40/100

Voltage supply

230 V_{AC} 1 phase	→	1
400 V_{AC} 3 phase	→	3

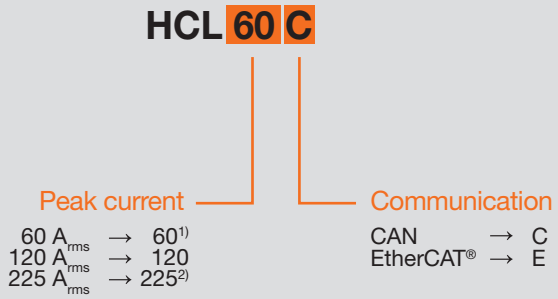
Example: HCB 4/12-3

Rated output current: 4 A_{rms}

Three-phase / 400 V_{AC}

Max. output current for 2 s: 12 A_{rms}

HCL Low Voltage Servo Drive



[1)] Only available with CAN.
[2)] Standard model with incremental encoder.
Special: CAN with SSI or BiSS

HCB Servo Drive

Introduction

General Information

The compact single-axis servo drives of the HCB-series are true all-rounders in drive technology. They combine maximum power density with extensive motion control functions. The HCB-series consists of two sizes, which are divided into two power stages for the 1-phase units and three power stages for the 3-phase units. All proven fieldbus interfaces are “on board“ – from CANopen® to EtherCAT® to PROFINET®, which promise problem-free communication. Its versatility is further underlined by the numerous encoder interfaces, also for single-cable solutions. Complex positioning tasks through linked position sets can be interconnected. The position-synchronous or speed- synchronous motion of various drives with variable gear ratios can be quickly parameterised via the software assistant. Rotary table applications, position triggers, rotor position triggers or switching cams – a wide range of dynamic application tasks can be handled via the integrated software functions.

In combination with the HeiMotion servo motors with encoder variant matched to your application and a gearbox from the HMPG series mounted in the gearbox direct attachment, you get a customized drive axis from a single source at an unbeatable price-performance ratio.



General Properties

Functions*

- Safety function “Safe Torque Off“ (STO)
- Realization of functionality SS1 possible
- Switching cams
- Direct control of the holding brake in the motor
- Automatic determination of motor parameters
- Position set-dependent synchronization possible
- Path program / linking
- Integrated position control
- Parameterizable belt locks

* Some functions are not available for all models.

Ambient Conditions

Ambient temperature in operation:	0 °C to +40 °C +40 °C to +50 °C with power reduction 2.5 % / K
Storage temperature:	-25 °C to +70 °C
Operating and storage humidity:	Relative humidity 90 % (without condensation)
Protection class:	IP20
Installation altitude:	Mounting height max. 2000 m above sea level, above 1000 m above sea level with power reduction 1 % per 100 m
Degree of pollution:	2
Type of installation	Installation in switch cabinet with at least protection class IP54

Climate Conditions

During operation	According to EN 61800-2, IEC 60721-3-3 class 3K3 [1)]
	Temperature: 0 °C to + 40 °C (4 kHz), to 50 °C with power reduction (2,5 % /K)
	Relative humidity: 90 % without condensation

1) Absolute humidity is limited to maximum 25 g/m³.
That means that the maximal values for temperature and relative humidity listed in the table must not occur simultaneously.

HCB Servo Drive
Approvals, Connections & Cabel

Approvals

CE

Meets low-voltage directive 2014/35/EU and the product regulation EN 61800-5-1

UL/CSA

HCB 1-phase & HCB 3-phase: UL 61800-5-1, CSA C22.2, No. 274

EMV

- Interference immunity according to EN 61800-3 environment class 1 and 2
- HCB 1-phase: Public low-voltage network: "First and second environment" (residential area C2 / industrial area C3) up to 25 m motor cable length
- HCB 1-phase & HCB 3-phase: Industrial low-voltage network: "Second environment" (industrial area C3) up to 25 m motor cable length

STO (Integrated Safety Functions)

- EN 61800-5-2
- EN ISO 13849-1 "PL e"
- EN 61800-5-2 / IEC 61508 / EN 62061 "SIL 3" / "SIL CL 3"
  The approval was conducted by the accredited certification agency "TÜV Rheinland"

Connections / Inputs and Outputs

Connection	Function
X1	I/O communication
X2A	Resolver connection
X2B	Multi-encoder connection
X3	STO interface (STOA, STOB), limit switch (DIN6, DIN7) Dig. output (DOUT0)
X4	CANopen®
X6	Motor connection
X6A	Motor brake / HIPERFACE DSL® (HCB 3-phase)
X9	Voltage supply
X9A	Brake resistor (HCB 3-phase)
X9B	24 V supply (HCB 3-phase)
X18	Ethernet interface
X19	USB interfae
X21	Realtime Ethernet interface

Cable

Motors with Y-Tec Connector

Power Cable 1.5mm²

Length	Heidrive-No.
3 m	14-007-051-18-0
5 m	14-007-051-19-0
10 m	14-007-051-23-0

Compatible Servo Drives:

HCB 2/6-1, HCB 4/12-1, HCB 8/24-1
HCB 4/12-3, HCB 8/24-3, HCB 12/30-3

Signal Cable (Resolver)

Length	Heidrive-No.
3 m	14-007-051-60-0
5 m	14-007-051-62-0
10 m	14-007-051-67-0

Compatible Servo Drives:

all HCB Servo Drives

Signal Cable (HIPERFACE®)

Length	Heidrive-No.
3 m	14-007-051-78-0
5 m	14-007-051-80-0
10 m	14-007-051-85-0

Compatible Servo Drives:

all HCB Servo Drives

Motors with M23 Connector

Power Cable

Length	Cross Section	Heidrive-No.
3 m	1.5 mm²	14-007-059-67-0
5 m	1.5 mm²	14-007-059-69-0
10 m	1.5 mm²	14-007-059-70-0
3 m	2.5 mm²	14-007-066-12-0
5 m	2.5 mm²	14-007-066-14-0
10 m	2.5 mm²	14-007-066-17-0

Compatible Servo Drives 1.5 mm²:

HCB 2/6-1, HCB 4/12-1, HCB 8/24-1
HCB 4/12-3, HCB 8/24-3, HCB 12/30-3

Compatible Servo Drives 2.5 mm²:

HCB 20/50-3, HCB 40/100-3

Signal Cabel (Resolver)

Length	Heidrive-No.
3 m	14-007-066-22-0
5 m	14-007-066-24-0
10 m	14-007-066-27-0

Compatible Servo Drives:

all HCB Servo Drives

Signal Cabel (HIPERFACE®)

Length	Heidrive-No.
3 m	14-007-059-77-0
5 m	14-007-059-79-0
10 m	14-007-059-80-0

Compatible Servo Drives:

all HCB Servo Drives

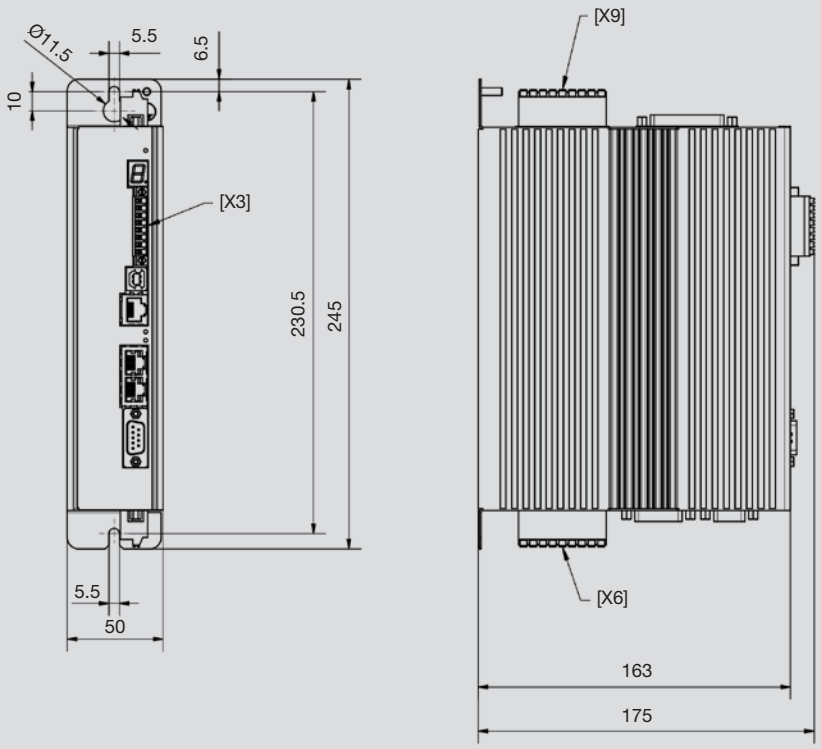
HCB Servo Drive

Single-phase

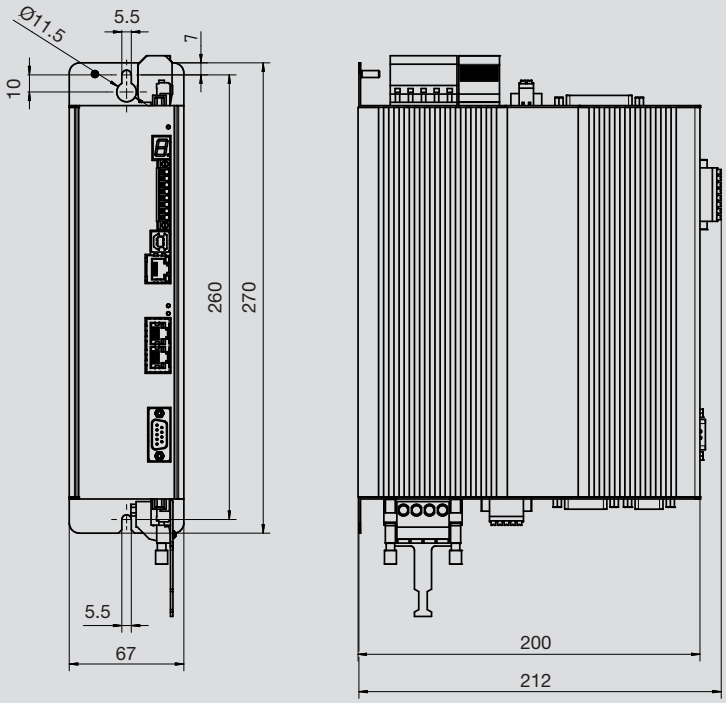
Specifications

	HCB 2/6-1	HCB 4/12-1	HCB 8/24-1
Voltage supply	230 V_{AC} [± 10 %], 50...60 Hz		
Control voltage	24 V_{DC} [± 20 %] (0.35 A)		
DC link voltage	325 V_{DC} (with U_{mains} = 230 V_{AC})		
Output power	400 W	800 W	1.6 kW
Max. output power for 2 s	1 kW	2 kW	4.8 kW
Rated output current	2 A_{rms}	4 A_{rms}	8 A_{rms}
Max. output current for 2s	6 A_{rms}	12 A_{rms}	24 A_{rms}
Internal brake resistor	75 Ω		30 Ω
Continuous power / pulse power	bis 2 kW		6.4 kW
External brake resistor	75 Ω, max. 2 kW		≥ 30 Ω
Holding brake	24 V_{DC}, max. 2 A		
STO - Safe Torque Off	✓		
Dimensions servo drive H x W x D	200 x 50 x 163 mm 245 x 50 x 163 mm with mounting plate		230 x 67 x 200 mm 275 x 67 x 200 mm with mounting plate
Weight	1.5 kg		2.9 kg
Encoder evaluation	EnDat® 2.2, HIPERFACE®, HIPERFACE DSL®, resolver, analog and digital incremental encoders with/without commutation signals, BiSS (Type C)		
Interfaces	USB 2.0, Ethernet, CAN bus, EtherCAT®, PROFINET®, MicroSD card		
Inputs / outputs	8 x digital in (24 V_{DC}), 2 x analog in (± 10 V) 3 x digital out (24 V_{DC})		
Product numbers	12-225-020-01-0	12-225-020-02-0	12-225-020-03-0
Connector Sets	14-001-015-22-0		14-001-015-36-0

Dimensional Drawing HCB 2/6-1 and HCB 4/12-1



Dimensional Drawing HCB 8/24-1



HCB Servo Drive

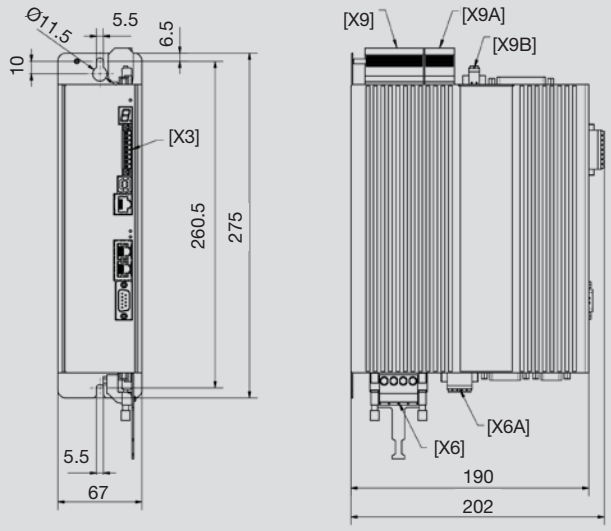
Three-phase

Specifications

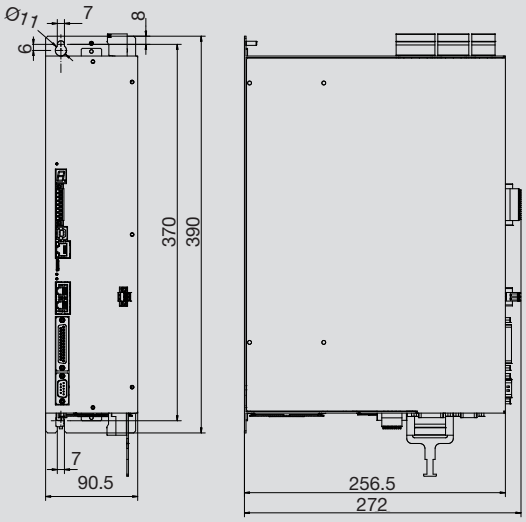
	HCB 4/12-3	HCB 8/24-3	HCB 12/30-3	HCB 20/50-3	HCB 40/100-3
Voltage supply	3 x 230...480 V_{AC} [± 10 %], 45...66 Hz				
Control voltage	24 V_{DC} [± 20 %] (0.35 A)	24 V_{DC} [± 20 %] (0.45 A)	24 V_{DC} [± 20 %] (0.65 A)	24 V_{DC} [± 20 %] (max. 1 A)	
DC link voltage	565 V_{DC} (with U_{mains} = 400 V_{AC})				
Output power	1.6 kW	3.2 kW	4.8 kW	8 kW	16 kW
Max. output power for 2 s	4.8 kW	9.6 kW	12 kW	20 kW	40 kW
Rated output current	4 A_{rms}	8 A_{rms}	12 A_{rms}	20 A_{rms}	40 A_{rms}
Max. output current for 2s	12 A_{rms}	24 A_{rms}	30 A_{rms}	50 A_{rms}	100 A_{rms}
Internal brake resistor	30 Ω				15 Ω
Continuous power / pulse power	50 W to 24 kW			80 W	160 W
External brake resistor	≥ 30 Ω			15 Ω ≤ Rex ≥ 50 Ω	15 Ω ≤ Rex ≥ 50 Ω
Holding brake	24 VDC, max. 2A				
Dimensions servo drive H x W x D	230 x 67 x 200 mm 275 x 67 x 200 mm with mounting plate			351 x 90.5 x 256.5 mm 390 x 93 x 263 mm with mounting plate	351 x 162.5 x 256.5 mm 390 x 165 x 263 mm with mounting plate
Weight	2,9 kg			8,0 kg	13,5 kg
Encoder evaluation	EnDat 2.2, HIPERFACE®, HIPERFACE DSL®, resolver, analog and digital incremental encoders with/without commutation signals, BiSS (Type C)				
Interfaces	USB 2.0, Ethernet, CAN, EtherCAT®, PROFINET®, MicroSD card			USB 2.0, Ethernet, CAN, EtherCAT®, PROFINET®, MicroSD card, Ethernet Powerlink*	USB 2.0, Ethernet, CAN, EtherCAT®, PROFINET®, MicroSD card, Ethernet Powerlink*
Inputs / outputs	8 x digital in (24 V_{DC}), 2 x analog in (± 10 V) 3 x digital out (24 V_{DC})				
Product numbers	12-405-020-11-0	12-405-020-12-0	12-405-020-13-0	12-405-020-14-0	12-405-020-15-0
Connector Sets	14-001-015-35-0			14-001-015-37-0	14-001-015-38-0

* On request

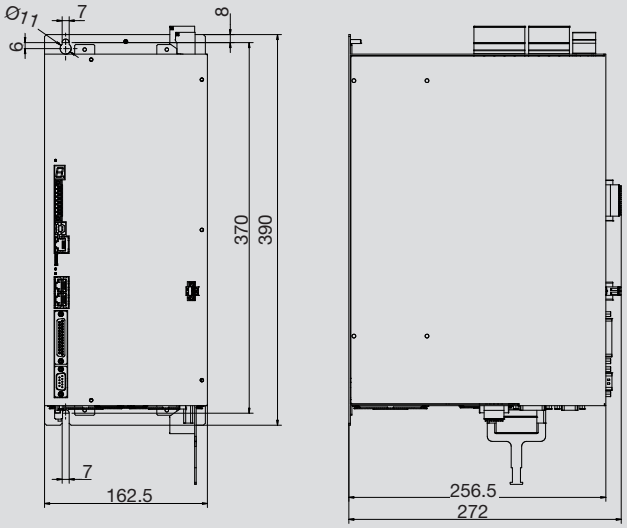
Dimensional Drawing HCB 4/12-3, HCB 8/24-3, HCB 12/30-3



Dimensional Drawing HCB 20/50-3



Dimensional Drawing HCB 40/100-3



HCL Servo Drive

Introduction and Sizes

Introduction

In addition to the integrated controllers, the HCL servo controller series can be combined perfectly with our 24 V and 48 V motors of the HMD Next Generation series.

With a maximum current of up to 225 A peak, the controllers, in combination with our HMD servomotors, offer an ideal solution for demanding tasks.

This solution delivers an extremely cost-efficient package that includes a certified STO interface and UL recognition.

Thanks to their freely programmable Motion Process Unit (MPU), the controllers are ideal for simple control tasks. An additional PLC is often not required. EtherCAT®® or CANopen® are two of the most common and proven fieldbuses available for use with an external PLC.

Functions

- "Safe Torque Off (STO)" safety function
- Device status display via three LEDs
- Freely programmable MPU (**M**otion **P**rocess **U**nit)
  → simple PLC functionality
- Compact 4-quadrant controller
- Vector controlled
- Galvanically isolated fieldbus interfaces

Accessories

HCL stick – USB/CAN program interface

The HCL stick connects the HCL CAN controller to your Windows® computer via its USB interface. This makes it easy to commission, parameterize and program the controller using the software tools that we provide for the controllers.

HCL brake – brake chopper for mains-powered systems

The HCL brake chopper effectively cuts overvoltages and redirects braking energy to an external load resistor. To protect all components in the DC link, the overvoltage threshold can be set using a DIP switch. The maximum peak braking current is 55 A when an external 1 Ohm load resistor is connected (not included in the scope of delivery).

The product numbers for HCL-Stick and HCL-Brake can be found on p. 21.

Sizes



	HCL 60 C	HCL 120 C / E		HCL 225 CS	HCL 225 C / E	
Electronic supply voltage U_e	18-30 V	18-30 V		9-30 V	9-30 V	
Power supply voltage U_p	9-60 V	9-60 V		9-60 V	9-60 V	
Max. output current	42.5 A_{rms}	85 A_{rms}		159 A_{rms}	159 A_{rms}	
Continuous output current (UL/CE) ≤ 24 V	18.5 A_{rms}	-		54.5 A_{rms}	54.5 A_{rms}	
Continuous output current (UL/CE) ≤ 60 V	18.5 A_{rms}	18.5 A_{rms}		46 A_{rms}	46 A_{rms}	
STO	Yes	Yes		Yes	Yes	
Encoder supply	5 V / 0.2 A	5 V / 0.2 A		5 V / 0.2 A	5 V / 0.2 A	
Motor feedback types	HES1-002 / 12 bit singleturn (SSI) HES3 / 2048 ppr / 8192 cpr (incremental encoder) HS16 / 16 bit singleturn (SSI) HM16 / 16 bit singleturn / 12 bit multiturn (incremental encoder)				HES3 / 2048 ppr / 8192 cpr (incremental encoder)	
Fieldbus	CAN	CAN	EtherCAT®	CAN	CAN	EtherCAT®
Galvanically isolated	No	No	Yes	Yes	Yes	
Size	78 x 74 x 29 mm	87 x 74 x 29 mm	87 x 74 x 49 mm	111 x 100 x 56 mm	111 x 100 x 39 mm	78 x 74 x 29 mm
Weight	95 g	155 g	226 g	451 g	451 g	630 g
Number of inputs/ outputs	6 digital IN / 3 digital OUT / 1 analog IN			6 digital IN / 3 digital OUT / 2 analog IN		
Product numbers	12-001-014-22	12-001-014-20	12-001-014-21	12-001-014-19	12-001-014-17	12-001-014-18
Product nr. HCL stick	12-001-015-07-0					
Product nr. HCL brake	mcER-L40 : 11-017-003-10-0 / mcER-L60-60: 11-017-003-11-0 (on request)					
Connector set	14-001-015-42-0			14-001-015-41-0	14-001-015-40-0	

Features

Ambient Conditions

Protection class	IP20 except clamps (IP00)
Accident prevention regulation	In conformity with local regulations (in Germany e. g. DGUV regulation 3)
Mounting method	Installation only for vertical mounting into a switch cabinet with protection class at least IP4x, if using the safety function STO at least IP54

Climate Conditions

During transportation	According to EN 61800-2, IEC 60721-3-2 class 2K3 [1]
	Temperature: - 40 °C to + 80 °C
	Relative humidity: 5 % - 90%
During storage	According to EN 61800-2, IEC 60721-3-1 class 1K3 and 1K4 [2]
	Temperature: - 40 °C to + 80 °C
	Relative humidity: 5 to 95 %
During operation	According to EN 61800-2, IEC 60721-3-3 class 3K3 [3]
	Temperature: - 40 °C to + 40 °C (4 kHz), up to 55 °C with power reduction (2% / °C) - 40 °C to + 40 °C (8,16 kHz), up to 55 °C with power reduction (2 % / °C)
	Relative humidity: 5 to 90 % without condensation

1) Absolute humidity is limited to maximum 60 g/m³. That means that e.g. at 70 °C the relative humidity may only account for maximum 40 %.
2) Absolute humidity is limited to maximum 29 g/m³.The maximum values for temperature and relative humidity llisted in the table must not occur simultaneously with the maximum humidity.
3) Absolute humidity is limited to maximum 25 g/m³. That means that the maximal values for temperature and relative humidity listed in the table must not occur simultaneously.

Cable

Motors with Y-Tec Connector

Power Cable

Length	Cross Section	Heidrive-No.
1 m	1.5 mm²	14-007-059-03-0
2 m	1.5 mm²	14-007-059-05-0
3 m	1.5 mm²	14-007-059-07-0
5 m	1.5 mm²	14-007-059-09-0

Compatible Servo Drives:
HCL 60 C, HCL 120 C / E

Signal Cable (SSI/BiSS)

Length	Heidrive-No.
1 m	14-007-059-13-0
2 m	14-007-059-15-0
3 m	14-007-059-17-0
5 m	14-007-059-19-0

Compatible Servo Drives:
HCL 60 C, HCL 120 C / E

Signal Cable (incremental)

Length	Heidrive-No.
1 m	14-007-065-03-0
2 m	14-007-065-05-0
3 m	14-007-065-07-0
5 m	14-007-065-09-0

Compatible Servo Drives:
HCL 60 C, HCL 120 C / E

Motors with M23 Connector

Power Cable

Length	Cross Section	Heidrive-No.
1 m	2.5 mm²	14-007-065-13-0
2 m	2.5 mm²	14-007-065-15-0
3 m	2.5 mm²	14-007-065-17-0
5 m	2.5 mm²	14-007-065-19-0
1 m	4.0 mm²	14-007-059-23-0
2 m	4.0 mm²	14-007-059-25-0
3 m	4.0 mm²	14-007-059-27-0
5 m	4.0 mm²	14-007-059-29-0

Compatible Servo Drives 2.5 mm²:
HCL 60 C, HCL 120 C / E

Compatible Servo Drives 4,0 mm²:
HCL 60 C, HCL 120 C / E

Signal Cable (SSI/BiSS)

Length	Heidrive-No.
1 m	14-007-059-33-0
2 m	14-007-059-35-0
3 m	14-007-059-37-0
5 m	14-007-059-39-0

Compatible Servo Drives:
HCL 60 C, HCL 120 C / E

Signal Cable (incremental)

Length	Heidrive-No.
1 m	14-007-065-23-0
2 m	14-007-065-25-0
3 m	14-007-065-27-0
5 m	14-007-065-29-0

Compatible Servo Drives:
HCL 60 C, HCL 120 C / E

Motors with Terminal Box

Power Cable

Length	Cross Section	Heidrive-No.
1 m	6.0 mm²	14-007-065-73-0
2 m	6.0 mm²	14-007-065-75-0
3 m	6.0 mm²	14-007-065-77-0
5 m	6.0 mm²	14-007-065-79-0
1 m	10.0 mm²	14-007-065-63-0
2 m	10.0 mm²	14-007-065-65-0
3 m	10.0 mm²	14-007-065-67-0
5 m	10.0 mm²	14-007-065-69-0

Compatible Servo Drives 6.0 mm² / 10.0 mm²:
HCL225 CS, HCL225 C / E, HCL 225 P

Power Cable (SSI/BiSS)

Length	Heidrive-No.
1 m	14-007-065-43-0
2 m	14-007-065-45-0
3 m	14-007-065-47-0
5 m	14-007-065-49-0

Compatible Servo Drives:
HCL 225 CS

Power Cable (incremental)

Length	Heidrive-No.
1 m	14-007-065-53-0
2 m	14-007-065-55-0
3 m	14-007-065-57-0
5 m	14-007-065-59-0

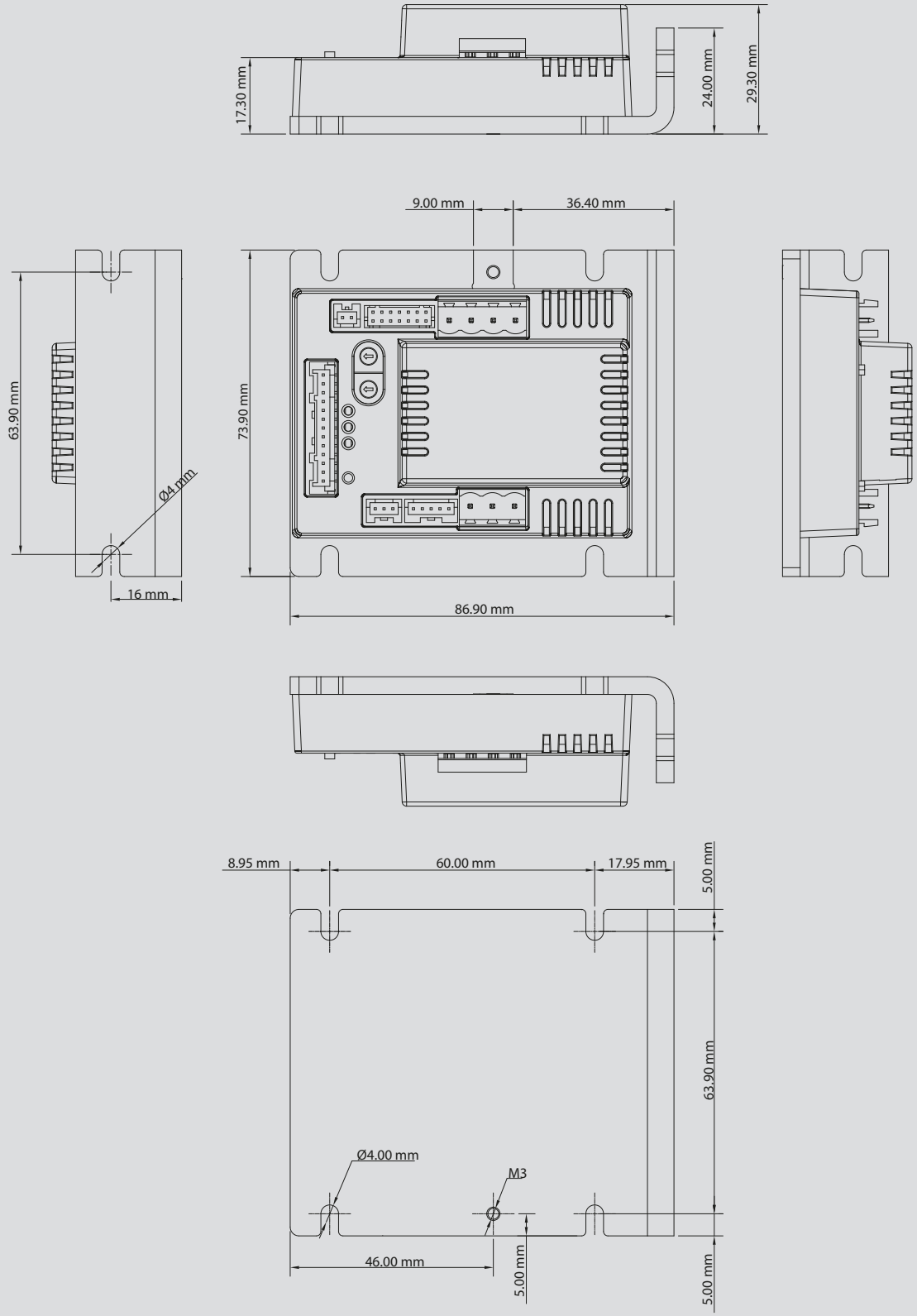
Compatible Servo Drives:
HCL 225 C, HCL 225 C / E, HCL 225 P

HCL Servo Drive

60 C

Specifications	HCL 60 C
Electronic supply voltage U_e	18 - 30 V
Power supply voltage U_p	9 - 60 V
Maximal output current	42.5 A_{rms}
Continuous output current (UL/CE) ≤ 24 V	18.5 A_{rms}
Continuous output current (UL/CE) ≤ 60 V	18.5 A_{rms}
PWM frequency	32 KHz
PWM mode	SVPWM
Motor types	Brushless motors, linear motors
STO	Yes
Security integrity level (SIL)	SIL 3
Performance level (PL)	PL e
Fieldbus	CAN
CAN protocol / Device profile	DS301
Encoder supply	5 V / 0.2 A
Encoder evaluation	SSI / incremental encoder / BiSS
Number of inputs / outputs	6 digital IN / 3 digital OUT / 1 analog IN
Size	78 x 74 x 29 mm
Assembly	Wall mounted
Installation requirements	IP54
Maximum operating ambient temperature	-40 °C to 55 °C

Dimensional Drawing

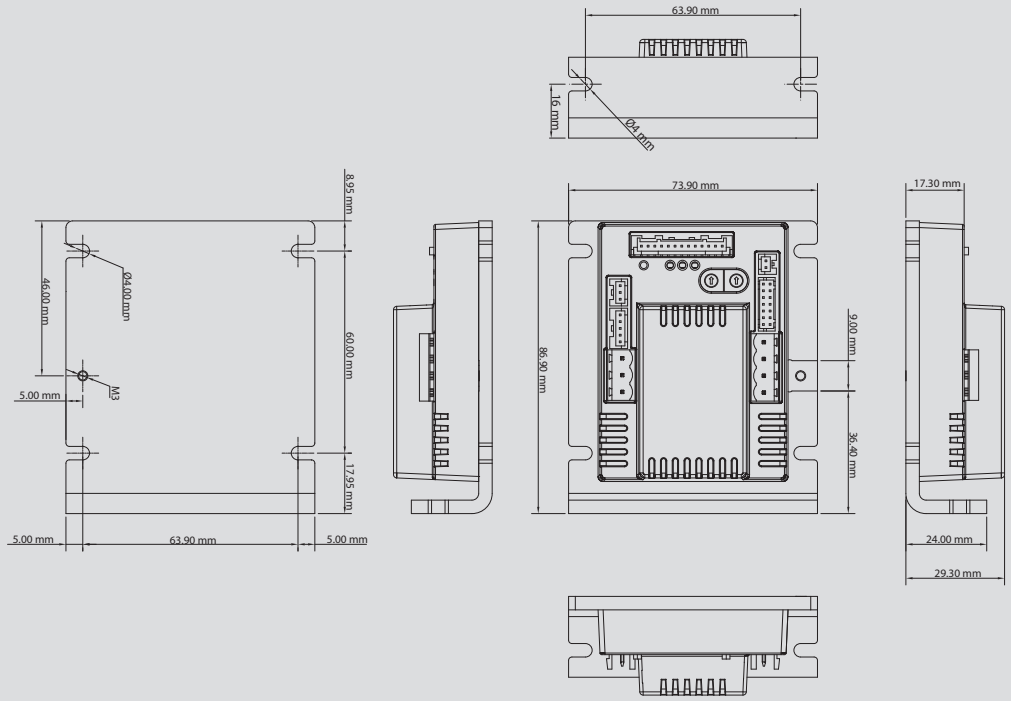


HCL Servo Drive

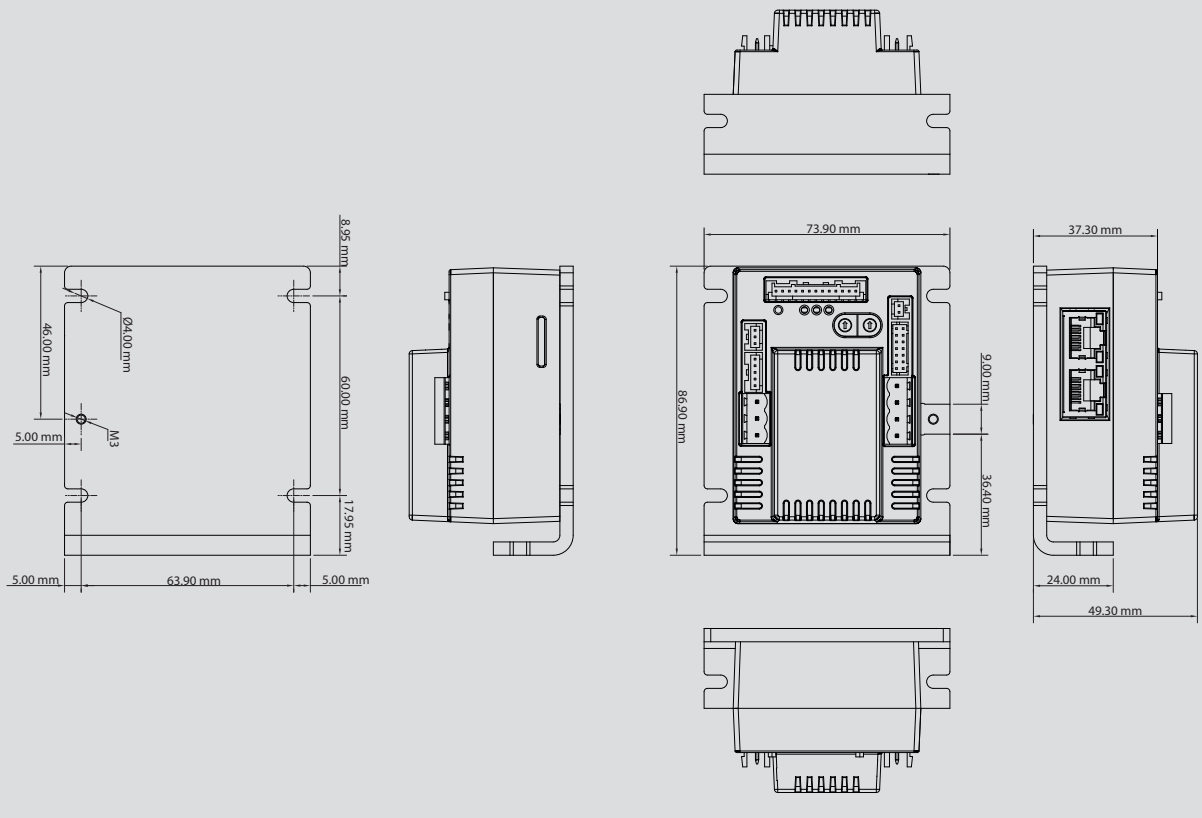
120 C / E

Specifications	HCL 120 C	HCL 120 E
Electronic supply voltage U_e	18 - 30 V	
Power supply voltage U_p	9 - 60 V	
Maximal output current	85 A_{rms}	
Continuous output current (UL/CE) ≤ 24 V	-	
Continuous output current (UL/CE) ≤ 60 V	18.5 A_{rms}	
PWM frequency	32 KHz	
PWM mode	SVPWM	
Motor types	Brushless motors, linear motors	
STO	Yes	
Security integrity level (SIL)	SIL 3	
Performance level (PL)	PL e	
Fieldbus	CAN	EtherCAT®
CAN protocol / Device profile	DS301	
Encoder supply	5 V / 0.2 A	
Encoder evaluation	SSI / incremental encoder / BiSS	
Number of inputs / outputs	6 digital IN / 3 digital OUT / 1 analog IN	
Size	87 x 74 x 29 mm	87 x 74 x 49 mm
Assembly	Wall mounted	
Installation requirements	IP54	
Maximum operating ambient temperature	-40 °C to 55 °C	

Dimensional Drawing HCL 120 C



Dimensional Drawing HCL 120 E

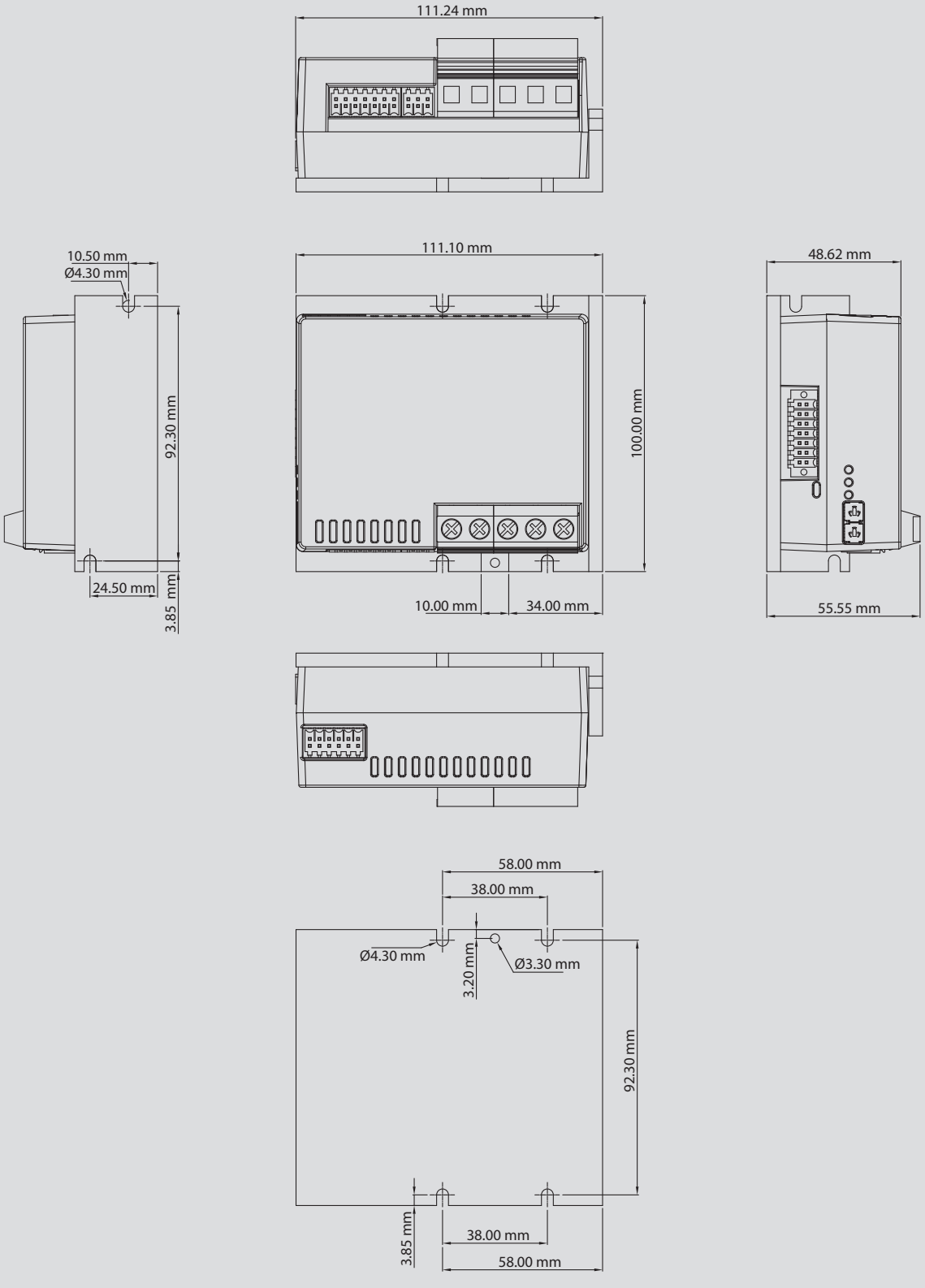


HCL Servo Drive

225 CS

Specifications	HCL 225 CS
Electronic supply voltage U_e	9 - 30 V
Power supply voltage U_p	9 - 60 V
Maximal output current	159 A_{rms}
Continuous output current (UL/CE) ≤ 24 V	54.5 A_{rms}
Continuous output current (UL/CE) ≤ 60 V	46 A_{rms}
PWM frequency	32 KHz
PWM mode	SVPWM
Motor types	Brushless motors, linear motors
STO	Yes
Security integrity level (SIL)	SIL 3
Performance level (PL)	PL e
Fieldbus	CAN
CAN protocol / Device profile	DS301/DS402
Encoder supply	5 V / 0.2 A
Encoder evaluation	SSI / incremental encoder / BiSS
Number of inputs / outputs	6 digital IN / 3 digital OUT / 2 analog IN
Size	111 x 100 x 56 mm
Assembly	Wall
Installation requirements	IP54
Maximum operating ambient temperature	-40 °C to 40 °C

Dimensional Drawing

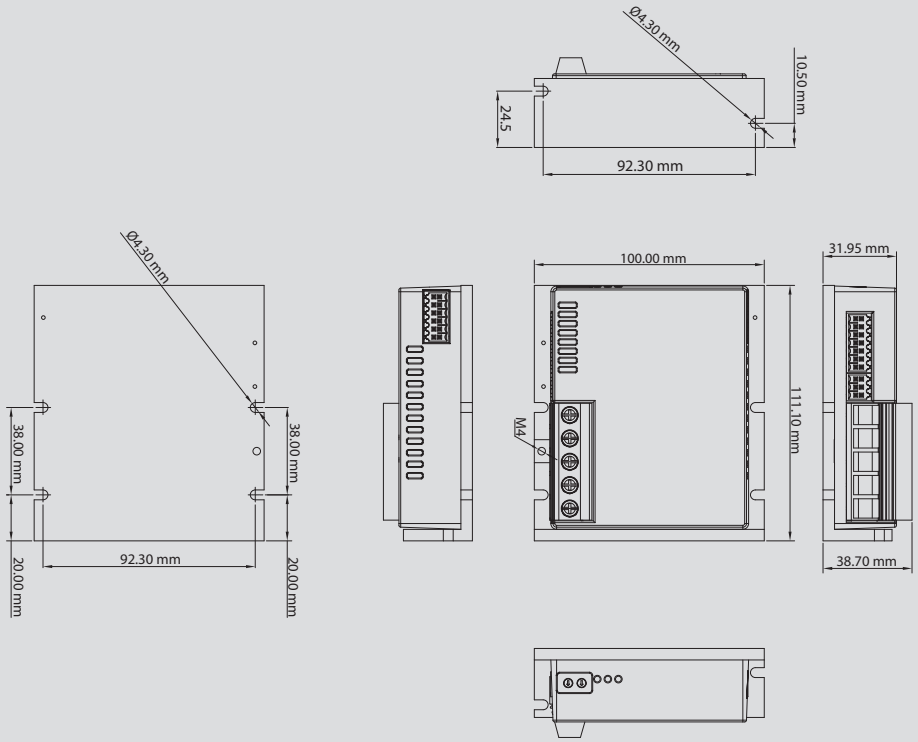


HCL Servo Drive

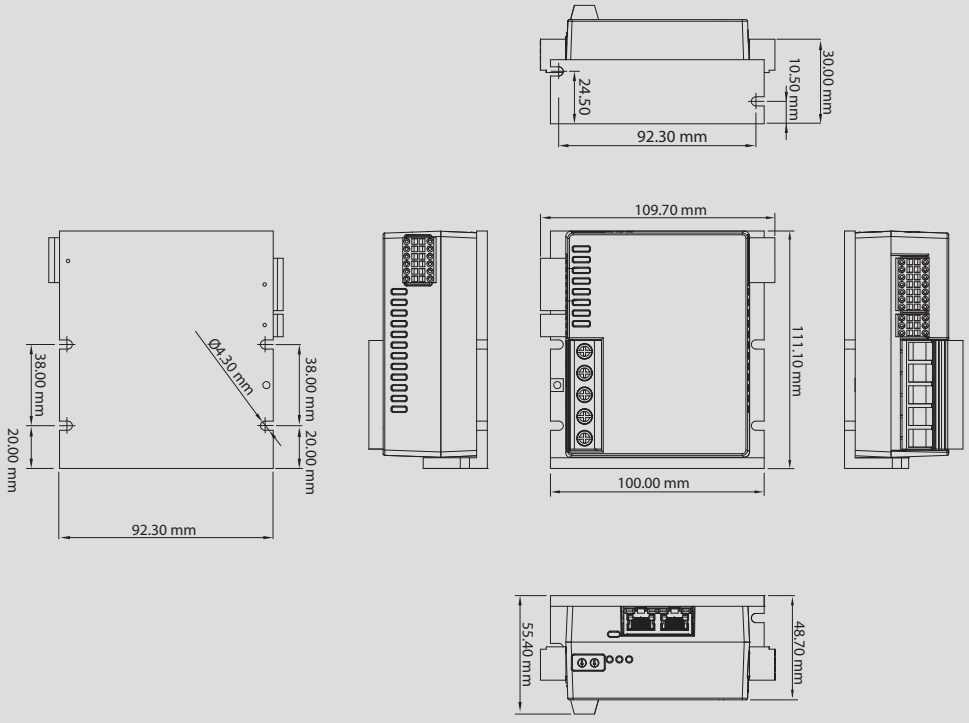
225 C / E

Specifications	HCL 225 C	HCL 225 E
Electronic supply voltage U_e	9 - 30 V	
Power supply voltage U_p	9 - 60 V	
Maximal output current	159 A_{rms}	
Continuous output current (UL/CE) ≤ 24 V	54.5 A_{rms}	
Continuous output current (UL/CE) ≤ 60 V	46 A_{rms}	
PWM frequency	32 KHz	
PWM mode	SVPWM	
Motor types	Brushless motors, linear motors	
STO	Yes	
Security integrity level (SIL)	SIL 3	
Performance level (PL)	PL e	
Fieldbus	CAN	EtherCAT®
CAN protocol / Device profile	DS301	
Encoder supply	5 V / 0.2 A	
Encoder evaluation	incremental encoder	
Number of inputs / outputs	6 digital IN / 3 digital OUT / 2 analog IN	
Size	111 x 100 x 39 mm	78 x 74 x 29 mm
Assembly	Wall mounted	
Installation requirements	IP54	
Maximum operating ambient temperature	-40 °C to 40 °C	

Dimensional Drawing HCL 225 C



Dimensional Drawing HCL 225 E



Notes

Notes

Technical data subject to change! Last changes 10/2026

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